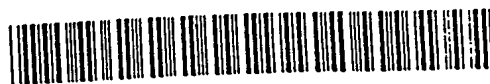


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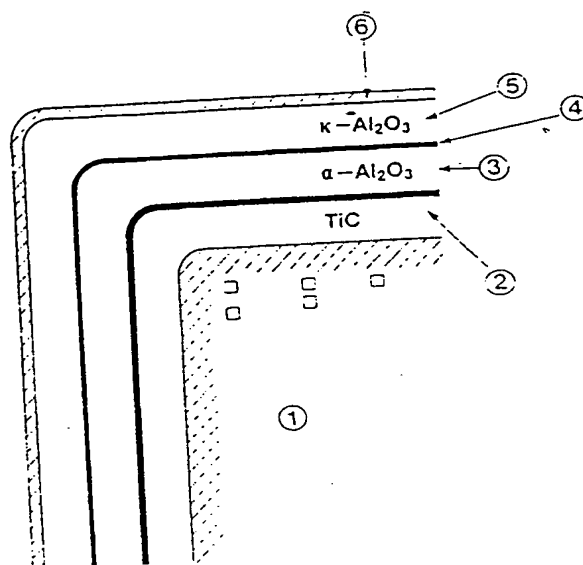
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(54) Multi-oxide coated carbide body and method of producing the same.

(57) Improved properties of aluminum oxide wear layers on cemented carbides and related substrates can be obtained by combining the two alumina polymorphs ( $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and kappa-Al<sub>2</sub>O<sub>3</sub>) as multilayers. The nucleation of  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and kappa-Al<sub>2</sub>O<sub>3</sub> can be controlled by means of modification layers. According to this invention, it is thus possible to CVD-deposit an oxide multicoating layer consisting of clearly specified layers of  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and kappa-Al<sub>2</sub>O<sub>3</sub>. Preferably,  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> is deposited first by CVD on a TiC coated cemented carbide substrate followed by the said coating layer of kappa-Al<sub>2</sub>O<sub>3</sub>.

Fig.3



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